### DENFORD

# **Vertical Router**

LARGE FORMAT VERTICAL 3 AXIS CNC ROUTER





High volume floor standing dust extraction unit. (Requires single phase, 16A supply protected by either a fuse or an MCB C Type) The Denford Vertical Router is a large format CNC Router, combining high speed machining over a large working area with space saving engineering. The 1200 x 800 mm working envelope makes it ideal for the manufacture of large-scale items such as furniture parts and door panels. The machine is well equipped with a high power 21,000 rpm spindle motor and AC Servo Motors allowing contouring and rapid feeds of 20 metres per minute in all axes. Inspired design provides excellent production capabilities and ease of installation, as the Vertical Router will fit through a standard door frame.





### **Vertical Router**

## THE VERTICAL ROUTER COMES AS STANDARD WITH:

- VR CNC Milling Operating Software (PC not included).
- Aluminium T Slot Table.
- Outlet for Dust Extraction System.
- Workholding Clamps.
- Installation and Instruction Manuals.
- USB Connection.

#### **KEY FEATURES INCLUDE:**

- Incredible 1200 x 800 x 150 mm working area.
- 21,000 rpm spindle motor.
- Fully closed loop servo system for increased machining accuracy.
- 20 metres per minute Feed/Rapid rate.
- Will fit through a standard door frame.

#### **SYSTEM REQUIREMENTS**

Please refer to page 27.

#### **RECOMMENDED SOFTWARE PROGRAMS**

All software necessary to control the Vertical Router is included. Also included is a seat of QuickCAM 2D Design - an easy to use 2D CAD package.

- $\bullet$  For 2D Designs will link to packages able to export 2D dxf files such as QuickCAM 2D Design, Techsoft Design Tools
- 2D Design, CorelDraw etc.
- For 3D Designs will link to packages able to export STL files such as Pro/DESKTOP, ArtCAM, Autodesk Inventor and SolidWorks etc. when used in conjunction with QuickCAM Pro.

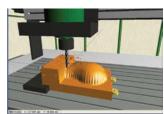
### **OPTIONAL EQUIPMENT INCLUDES:**

Large Format Vacuum Bed, Hinged Arm Computer Shelf, Dust Extraction Unit, F1 in Schools Car Manufacturing Fixture, 4th Axis Programmable Rotary Fixture, and Workholding Clamps.









| MECHANICAL<br>DETAILS  | VERTICAL<br>ROUTER |
|--|--------------------|
| Machine Width  | 2200mm             |
| Machine Depth  | 750mm              |
| Machine Height   | 1920mm             |
| Machine Weight   | 450kg              |
| Table Size   | 1300 x 900mm       |
| Travel X Axis  | 1200mm             |
| Travel Y Axis  | 800mm              |
| Travel Z Axis  | 150mm              |
| Max. Spindle Speed   | 21,000rpm          |
| Feed Rate (all axes)   | 20 metres/min      |
| Mains Supply Requirements* [* Alternative supplies available on request] | Single Phase       |
| Spindle Motor  | 1.7kW              |
| Axes Motors  | Servo              |
| Volts  | 230 Volts          |
| Amps   | 13 Amps            |
| Hz   | 50 Hz              |
| Electrical Connection  | 16A Hard Wired     |

