The XLS10.150D is our highest performing laser material processing solution which delivers unparalleled performance in accuracy and productivity. Our advanced motion system and modular architecture propel the XLS10.150D to new industry heights. With a power range from 10 to 150 watts, the XLS10.150D is engineered for ultimate flexibility to address diverse material processing needs from the everyday to the unusually complex. Combined with the industrial UAC 4000 Air Cleaner and Fire Suppression Unit, the XLS is an unmatched total multi-material processing solution.

**Advanced Frictionless Motion System**
Our advanced motion system offers distinct advantages over traditional load bearing solutions. This frictionless motion system provides the smoothest, fastest, and most precise movements over the processing area available on the market, improving throughput and accuracy, eliminating vibration & allowing mechanical tolerances of ±0.002".

### High Performance Features

- **ULR Laser Sources**
  ULS’s patented air-cooled free-space gas slab lasers produce an excellent quality beam with even power distribution and excellent near- and far-field characteristics, making it ideal for precise laser material processing. Dual lasers dramatically increase speed, edge quality, and power.

- **Modular Architecture**
  Unique “building block” architecture features easily reconfigurable field-upgradable platforms, laser sources and focusing optics, offering unsurpassed flexibility as material needs change, and businesses evolve.

- **SuperSpeed™**
  Produces two independently controlled beams increasing productivity. It is the ultimate solution for high-throughput raster marking applications.

- **Rapid Reconfiguration of Lasers**
  A full range of factory-aligned laser sources are designed to be quickly field interchangeable, with no special tools or training.

- **Laser System Manager™**
  The feature-rich Laser System Manager (LSM) software provides an easy-to-use three-step process, providing unsurpassed workflow optimization in any environment from R&D to production.

- **Material Pass-Through**
  This patented accessory provides the hardware and safety features necessary to convert the laser system into an open Class 4 laser device, allowing the user to process continuous rolls of material or objects that are too large to fit entirely on the work surface.
# System Specifications

<table>
<thead>
<tr>
<th><strong>XLS10.150D</strong></th>
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<td><strong>Laser Material Processing Area (W x H)</strong></td>
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</table>
| **Maximum Part Size (W x H x D)** | Within laser platform enclosure: 61 x 33 x 12 in (1550 x 838 x 305 mm)  
Class 4 Pass-Through mode: ∞ x 33 x 12 in (∞ x 838 x 305 mm) |
| **Material Support** | Up to 80 lbs (36 kg) lift capacity |
| **Laser Configurations Supported** | Individually controlled single and dual lasers |
| **Laser Power Range Supported** | CO₂ (10.6 µm) 10 to 150 W; |
| **Laser Safety** | CO₂: Class 1  
Diode Pointer: Class 2  
Pass-Through mode: Class 4 (optional module required) |
| **Standard Focusing Lenses** | 2.0 / 3.0 |
| **Overall Dimension (W x H x D)** | 69.2 x 61 x 55.5 in (1758 x 1550 x 1410 mm) |
| **Weight** | Approximately 850 lbs (386 kg) excluding lasers |
| **Power Requirements** | Dual receptacle 230V AC, 30A, 50/60Hz |
| **Exhaust Requirements** | External Exhaust or Air Cleaner Required (consult factory for specifications) |
| **Computer Requirements** | Dedicated PC with Windows 7 or higher, available USB 2.0 or 3.0 port |

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**WARNING:** UNIVERSAL LASER SYSTEMS PRODUCTS ARE NOT DESIGNED, TESTED, INTENDED OR AUTHORIZED FOR USE IN ANY MEDICAL APPLICATIONS, SURGICAL APPLICATIONS, MEDICAL DEVICE MANUFACTURING, OR ANY SIMILAR PROCEDURE OR PROCESS REQUIRING APPROVAL, TESTING, OR CERTIFICATION BY THE UNITED STATES FOOD AND DRUG ADMINISTRATION OR OTHER SIMILAR GOVERNMENTAL ENTITIES. FOR FURTHER INFORMATION REGARDING THIS WARNING CONTACT UNIVERSAL LASER SYSTEMS OR VISIT WWW.ULSINC.COM.

ULS laser systems are protected under one or more of U.S. Patents: 5,051,558; 5,661,746; 5,754,575; 5,867,517; 5,881,087; 5,894,493; 5,901,167; 5,982,803; 6,181,719; 6,313,433; 6,342,687; 6,423,925; 6,434,670; 6,983,001; 7,060,934; D517,474; 7,145,051; 7,469,000; 7,715,454; 7,723,638; 7,947,919; 8,101,883; 8,294,062; 8,599,898; 8,603,217. Other U.S. and international patents pending. Made in the U.S.A.

CDRH Class 1 safety enclosure for CO₂ laser². Class 2 for red laser pointer.  
Class 4 with optional Class 4 safety module.

1 Maximum part size defined as used with 2.0 lens  
2 CDRH Class 1 laser safety enclosure provides for safe operation without the need for an interlocked room or protective eyewear.